

## COLOURS

### CESCO COLOURS 1000 - 1280°C

- Cesco colours are intermixable (except No. 17 Orange)
- Suitable for most earthenware bodies
- Best results obtained by firing to 1100°C under Cesco Clear Earthenware Gloss Glaze
- Most underglazes will fire to stoneware temperatures with some loss of colour intensity
- May be fired on greenware or bisque either under or over glaze

See the full colour chart at  
[www.clayshed.com.au](http://www.clayshed.com.au)

### RECOMMENDED TECHNIQUES

#### DECORATING

1. Apply the underglaze by brushing the dry clay ware with 1 to 3 coats.
2. Bisque fire.
3. Apply suitable clear glaze (brushing, dipping, spraying).
4. Glaze fire.

Note: If the undercoat is too thick, "crawling" may occur. No. 12 Ebony Black and No. 19 Royal Blue give best results when applied thinly. Alternatively, underglazes may be applied to bisqueware, but it is then preferable to use a brush-on clear glaze.

#### UNGLAZED WARE

1. Apply glaze (brushing, dipping, spraying) to bisqueware.
2. Brush on underglaze to unfired glaze surface.
3. Glaze fire.

Note: It may be necessary, under some conditions, to add from 5% to 20% clear glaze to the underglaze before use. It is recommended that trials be carried out to determine any additions needed.

The clear glaze used should mature at the glaze firing temperature and be compatible with the base glaze.

#### SOME NOTES REGARDING THE SHELF LIFE OF CESCO UNDERGLAZES

Cesco underglaze colours contain a binder system to allow easy application. The binder will deteriorate with time. The shelf life is affected by a number of factors but would normally be expected to be greater than two (2) years. Unfortunately once the binder has deteriorated, it is not possible to safely restore its properties.

We recommend the following to ensure the maximum usable life of Cesco underglazes:

- Always keep the container lid firmly screwed on.
- Stir underglazes only with a clean dry blade before use.
- If some underglaze is decanted into a working container, do not return any excess to the original particularly if water has been used.

CODE	GROUP 1	100mL	500mL	1L
FQ1	Arctic Blue	\$16.30	\$66.30	\$118.05
FQ2	Rose	\$17.25	\$66.30	\$118.05
FQ3	Grey	\$18.05	\$69.35	\$123.50
FQ4	Puce	\$17.25	\$66.30	\$118.05
FQ5	Forest Green	\$17.25	\$66.30	\$118.05
FQ6	Turtle Brown	\$17.25	\$66.30	\$118.05
FQ7	Amulet Green	\$23.55	\$90.55	\$161.25
FQ8	Brick Red	\$23.55	\$90.55	\$161.25
FQ9	Deep Blue	\$19.95	\$76.70	\$136.60
FQ10	Reef Gold	\$17.25	\$66.30	\$118.05
FQ11	Cobalt Blue	\$17.25	\$66.30	\$118.05
FQ12	Ebony Black	\$17.25	\$66.30	\$118.05
FQ13	White	\$18.05	\$69.35	\$123.50
FQ14	Celeste	\$18.05	\$69.35	\$123.50
FQ15	Violet	\$17.25	\$66.30	\$118.05
FQ16	Fawn	\$17.25	\$66.30	\$118.05
FQ17	Orange	\$17.25	\$66.30	\$118.05
FQ18	Blue Grey	\$18.05	\$69.35	\$123.50
FQ19	Royal Blue	\$23.55	\$90.55	\$161.25
FQ20	Victoria Green	\$18.90	\$72.25	\$127.20
FQ21	Jade	\$17.25	\$66.30	\$118.05
FQ22	Red Brown	\$18.05	\$69.35	\$123.50
FQ23	Daffodil Yellow	\$18.90	\$72.25	\$127.20
FQ24	Flesh Pink	\$18.05	\$69.35	\$123.50
FQ25	Chocolate Brown	\$18.85	\$72.40	\$128.95
FQ26	Maroon	\$18.05	\$69.35	\$123.50
FQ27	Mint Green	\$17.25	\$66.30	\$118.05
FQ28	Nasturtium Orange	\$19.95	\$76.70	\$136.60
FQ29	Purple (to 1200°C)	\$17.25	\$66.30	\$118.05
FQ30	Flame	\$23.55	\$90.55	\$161.25
FQ31	Hot Orange	\$23.55	\$90.55	\$161.25
FQ32	Bright Red	\$36.95	\$142.55	\$253.80

<b>FQ900</b>	Cesco Trial Kit 6 Colours x 20ml ( <i>Amulet Green, Brick Red, Cobalt Blue, Ebony Black, Victoria Green, Daffodil Yellow</i> )	<b>24.95</b>
<b>FQ3100</b>	Cesco Underglaze Set 32 Colours + Flux & Colour Extenders x 100ml	<b>401.70</b>



**Brush On Underglazes  
for Greenware or Bisque**

See the full colour chart at  
[www.clayshed.com.au](http://www.clayshed.com.au)

CODE	COLOUR	100mL	500mL	1L	CODE	COLOUR	100mL	500mL	1L
DU01	Wattle	\$17.70	\$64.65	\$113.45	DU22	Jungle	\$17.70	\$64.65	\$113.45
DU02	Mango	\$24.30	\$96.20	\$166.10	DU23	Bluegum	\$17.70	\$72.55	NA
DU03	Papaya	\$25.65	\$96.20	\$166.10	DU24	Daintree	\$17.70	\$72.55	NA
DU04	Watermelon	\$36.10	\$139.65	\$247.65	DU25	Ochre	\$17.70	\$63.30	NA
DU05	Galah	\$24.30	\$96.20	\$166.15	DU26	Cocoa	\$17.70	\$63.30	NA
DU06	Icing	\$17.70	\$64.65	\$133.45	DU27	Sepia	\$17.70	\$63.30	NA
DU07	Jacaranda*	\$17.70	\$64.65	\$95.80	DU28	Licorice	\$25.60	\$101.50	\$181.85
DU08	Mauve *	\$36.10	\$139.65	NA	DU30	Coconut	\$17.70	\$64.65	\$113.45
DU09	Ozone *	\$22.95	\$94.90	NA	DU32	Citrus	\$17.70	\$64.65	\$113.45
DU11	Berry *	\$22.95	\$94.90	NA	DU33	Iris	\$25.60	\$101.50	NA
DU12	Flamingo *	\$22.95	\$94.90	NA	DU34	Teddybear	\$17.70	\$63.30	\$113.45
DU13	Pacific	\$17.70	\$64.65	\$113.45	DU35	Skin	\$17.70	\$64.65	\$113.45
DU14	Sky	\$17.70	\$72.55	\$127.95	DU36	Cream	\$17.70	\$63.30	\$112.15
DU15	Azure	\$17.70	\$64.65	\$113.45	DU37	Butter	\$17.70	\$63.30	NA
DU16	Aegean	\$24.30	\$94.90	\$164.75	DU40	Tuscany	\$17.70	\$63.30	\$112.15
DU18	Marine	\$17.70	\$63.30	NA	DU42	Firecracker	\$26.60	\$101.50	\$181.85
DU19	Lagoon	\$17.70	\$63.30	NA					
DU20	Spearmint	\$17.70	\$64.65	\$113.45	DUTK	Deco Trial Kit	7 Colours x 15mL		\$35.55
DU21	Lime	\$17.70	\$64.65	\$113.45					(Wattle, Pacific, Azure, Lime Licorice, Coconut, Firecracker)

\* Can burn out over 1250°C or give poor results if mixed together





**UNDERGLAZE PENCILS**  
*Lead Free; for shading, fine line drawing or identification on ceramics*

**\$21.90 each**

CODE	COLOUR	Max. Firing Temp.
UPB	Black	1300°C
UPBL	Blue	1300°C
UPBR	Brown	1200°C
UPGR	Green	1300°C
UPR	Rose	1045°C
UPY	Yellow	1200°C

## COLOURS

**WALKER CERAMICS DESIGN COLOURS** are Australian made, lead free, liquid colour concentrates of the highest standard. This range has numerous decorative applications that can give effects from opaque to translucent.

- **Magnificent vibrancy on stoneware—even better on earthenware**
- 25 ball milled colours—the **STRONGEST** ever developed
- Beautiful silky flow characteristics that will not powder when dry
- Can be applied to greenware or bisque
- Perfect for Majolica
- All colours are completely intermixable within the range or with Cesco underglazes and Wunder Colours
- Ready to use or economise with Flux Extender for majolica and special effects and Colour Extender for all temperatures.

See the full colour chart at  
[www.clayshed.com.au](http://www.clayshed.com.au)



CODE	COLOUR	50mL	100mL	500mL	CODE	COLOUR	50mL	100mL	500mL
FK1	Coral	\$11.45	\$17.25	\$68.30	FK18	Red Emperor	\$19.30	\$32.30	\$132.85
FK2	Tropical Lime	\$11.45	\$17.25	\$68.30	FK19	Kelp Green	\$11.45	\$17.25	\$68.30
FK3	Starfish Blue	\$11.45	\$17.25	\$68.30	FK20	Golden Sand	\$11.45	\$17.25	\$68.30
FK4	Sand Dune	\$11.45	\$17.25	\$68.30	FK21	Cobalt Sea	\$11.45	\$17.25	\$68.30
FK5	Sunshine Yellow	\$11.45	\$17.25	\$68.30	FK22	Sea Lettuce	\$11.45	\$17.25	\$68.30
FK6	Pacific Purple*	\$13.25	\$19.90	\$79.05	FK23	Barnacle Brown	\$11.45	\$17.25	\$68.30
FK7	Sunset Orange	\$11.45	\$17.25	\$68.30	FK24	Aquamarine	\$11.45	\$17.25	\$68.30
FK8	Lobster Red	\$15.75	\$23.15	\$91.90	FK25	Fire Crab Red	\$13.25	\$19.90	\$79.05
FK9	Anemone Red*	\$13.90	\$20.85	\$82.80	<i>(Colours marked * can burn out at stoneware temperatures)</i>				
FK10	Surf Spray White	\$12.00	\$18.05	\$71.60	7 Colours + Flux Extender (20ml ea)				
FK11	Lavender Bay*	\$15.75	\$23.15	\$91.90	FK900	Sea Foam Green, Sunshine Yellow, Sea Lettuce, Lobster Red, Surf Spray White, Cobalt Sea, Shell Pink			\$26.35
FK12	Deep Sea Green	\$11.45	\$17.25	\$68.30	FK910	All 25 Colours x 50mL			\$251.50
FK13	Whitsunday Blue	\$11.45	\$17.25	\$68.30	FK911	All 25 Colours x 100mL			\$359.55
FK14	Sea Foam Green	\$11.45	\$17.25	\$68.30	FE100	Flux Extender	\$7.80	\$10.00	\$39.75
FK15	Squid Ink Black	\$13.25	\$19.90	\$79.05	FE110	Colour Extender	\$7.80	\$10.00	\$39.75
FK16	Dolphin Grey	\$12.00	\$18.05	\$71.60					
FK17	Shell Pink	\$12.00	\$18.05	\$71.60					

**POTTERS COLOURS** Stain powders for addition to base glazes, to brushing medium for underglaze decoration, stain bodies, slips.

Max 1300°C firing; Max 1250°C firing marked \*

CODE	STAIN	25g	50g	100g	CODE	STAIN	25g	50g	100g
FW5020	Manganese Alumina Pink	\$7.95	\$14.20	\$24.15	FW5390	Intense Lavender*	\$13.55	\$23.75	\$39.30
FW5021	Intense Burgundy*	\$7.35	\$12.85	\$21.30	FW5401	Intense Yellow	\$5.35	\$9.30	\$15.40
FW5053	Pink*	\$8.20	\$14.30	\$23.70	FW5463	Tin Vanadium Yellow*	\$16.40	\$28.65	\$47.50
FW5108	Golden Brown	\$4.20	\$7.35	\$12.15	FW5601	Black (Cobalt Free)	\$8.35	\$14.55	\$24.10
FW5109	Red Brown	\$4.20	\$7.35	\$12.15	FW5603	Grey	\$12.40	\$21.75	\$36.00
FW5120	Intense Coral*	\$5.70	\$9.95	\$16.80	FW5605	Tin Blue Grey	\$9.15	\$16.00	\$26.45
FW5190	Deep Brown	\$6.10	\$10.60	\$17.60	FW5674	Intense Black	\$11.30	\$19.80	\$32.80
FW5202	Chrome Green	\$4.95	\$8.65	\$14.35	FW5700	White	\$3.10	\$5.35	\$7.50
FW5228	Blue Green	\$8.35	\$15.20	\$24.95	FW5803	Red	\$10.95	\$19.15	\$31.70
FW5239	Bright Green	\$6.85	\$11.95	\$19.75	FW5806	Bright Red (Cd.Zr.)*	\$13.20	\$23.10	\$38.25
FW5301	Intense Cobalt Blue	\$13.55	\$23.75	\$39.30	FW5818	Intense Orange*	\$12.05	\$21.10	\$37.95
FW5309	Intense Sky Blue	\$6.45	\$11.30	\$18.65	FW5827	Fire Engine Red*	\$14.75	\$25.80	\$42.75
FW5344	Intense Royal Blue	\$12.50	\$21.85	\$36.20	<b>POTTERS COLOURS STAIN KIT</b>		3—5g of each colour		\$22.35
FW5377	Intense Bright Blue	\$10.55	\$18.50	\$30.60	<b>250g, 500g &amp; 1kg packs also available; prices upon request</b>				

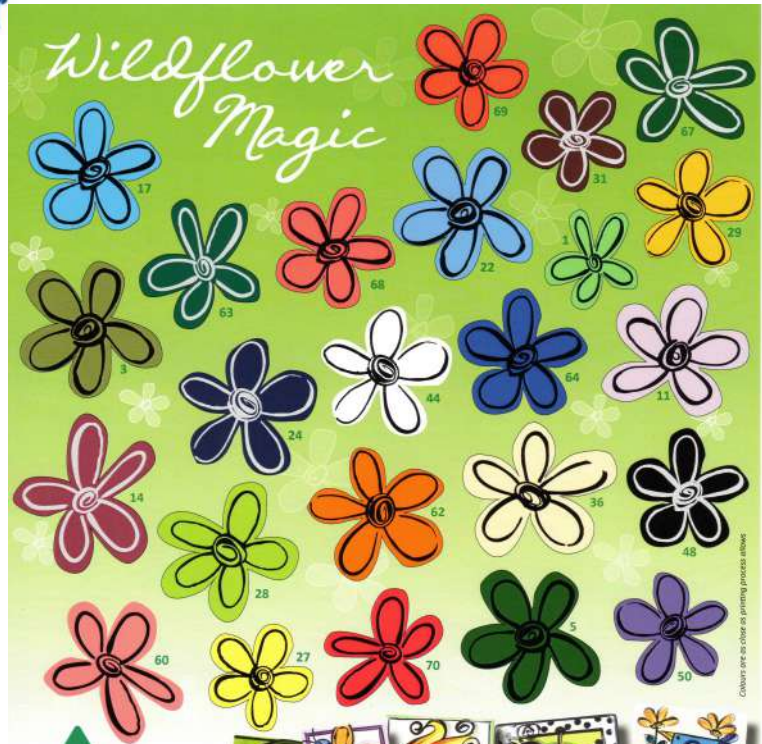
**A range of Opaque Underglazes for the beginner, hobbyist and the professional requiring high quality decorating colour.**

*Brings clay to life!*



See the full colour chart at [www.clayshed.com.au](http://www.clayshed.com.au)

**100ml \$13.80**  
**500ml \$41.30**



CODE	COLOUR
FF1	Bud Green
FF3	Spruce Green
FF5	Forest Green
FF11	Wisteria*
FF14	Raspberry*
FF17	Turquoise
FF22	Alice Blue
FF24	Midnight Blue
FF27	Buttercup
FF28	Chartreuse
FF29	Goldenrod
FF31	Seneca Brown
FF36	Flesh
FF44	Snow White
FF48	Onyx Black
FF50	Royal Purple*
FF60	Dusky Pink
FF62	Tangerine
FF63	Blue Green
FF64	Ming Blue
FF67	Heritage Green
FF68	Tabasco Red
FF69	Cayenne Red
FF70	Anzac Poppy Red

### WUNDER COLOURS SETS

<b>FF900</b>	7 colours (FF3,FF17,FF27,FF48, FF60, FF62, FF69) + Flux & Colour Extenders x 20ml each	22.95
<b>FF910</b>	All 24 Colours + Flux & Colour Extenders x 50mL each	173.20
<b>FF911</b>	All 24 Colours + Flux & Colour Extenders x 100mL each	243.10

- Lead free, non-toxic, water-based, non-flammable; ready to use colours
- Suitable for stoneware and earthenware (colours marked \* fire to 1200°C)
- Developed to suit all skill levels and techniques
- Completely intermixable within the range
- Compatible and intermixable with the Design Colours range
- Apply to greenware or bisque
- Beautiful silky flow characteristics – will not powder
- Use colours directly from the bottle or dilute, applying two to three coats for a solid colour or one coat for translucent colour.
- Economize with Colour Extender
- Colour may be diluted as required with Brushing Medium, Flux Extender or water.
- Work will be food safe after glazing and firing.

**50ml, 1L & 5L By pre-order only**  
**Please allow 2-4 weeks for availability**





# Designer Liner



For line work  
or brushing

Create fine or  
extra bold line  
work in elaborate  
illustrations



Lettering & Calligraphy

The included  
metal tip allows  
for smooth &  
easy writing

**\$11.80 each**

The Sunshine Coast's Pottery and Ceramic Supplies Specialists

## The Clay Shed

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[www.clayshed.com.au](http://www.clayshed.com.au)



Brush apply  
to simulate  
a watercolor  
or ink wash  
effect

Rich Pigment





Code	Product	\$
KP	Kera Pencil Set - 8 Coloured Leads with Clutch Pencil	\$64.00
KPR	Kera Pencils - 8 Coloured Leads	\$48.95
UCMB	Kera Chalks 8 Colours	\$64.00
FC	Foundation Coat Spray	\$13.20
INK1	Kera Underglaze Ink Black x 60ml	\$13.50
INK5	Kera Underglaze Ink Indigo x 60ml	\$13.50
INK9	Kera Underglaze Ink Canary x 60ml	\$13.50
INK132	Kera Underglaze Ink Bright Red x 60ml	\$13.50
INK33	Kera Underglaze Ink Blue Lagoon x 60ml	\$13.50
INK15	Kera Underglaze Ink Red Brown x 60ml	\$13.50
INK100	Kera Underglaze Ink Emerald Green x 60ml	\$13.50
INK16	Kera Underglaze Ink White x 60ml	\$13.50
<p>High opacity Kera Engobes provide a background colour to block out, or provide contrast with, greenware and bisque and particularly terracotta.</p> <p>Wide firing (1060°C to 1120°C; Cone 04-02), allows flexibility with clays and firing temperatures.</p>		
CGE-1	Kera Engobe Red x 250ml	\$21.55
CGE-4	Kera Engobe Light Blue x 250ml	\$15.95
CGE-6	Kera Engobe Light Green x 250ml	\$15.95
CGE-7	Kera Engobe Orange x 250ml	\$15.95
CGE-8	Kera Engobe Yellow x 250ml	\$15.95
CGE-9	Kera Engobe Black x 250ml	\$15.95
CGE-12	Kera Engobe Pale Apricot x 250ml	\$15.95
CGE-14	Kera Engobe Sunflower x 250ml	\$15.95
CGE-16	Kera Engobe Desert Orange x 250ml	\$15.95
CGE-18	Kera Engobe Jade x 250ml	\$15.95
CGE-19	Kera Engobe Dusty Pink x 250ml	\$15.95
CGE-20	Kera Engobe Powder Blue x 250ml	\$15.95
SKE1	Kera Engobe Starter Kit -1 (1 each of 60ml Red, Lt Blue, White, Brt Yellow, Lt Green, Black)	\$37.95
SKE2	Kera Engobe Starter Kit -2 (1 each of 60ml Dk Green, Pale Apricot, Beige, Orange, Dk Blue, Purple)	\$37.95