

## CESCO COLOURS

- Cesco colours are intermixable (except No. 17 Orange)
- Suitable for most earthenware bodies
- Best results obtained by firing to 1100°C under Cesco Clear Earthenware Gloss Glaze
- Most underglazes will fire to stoneware temperatures with some loss of colour intensity  
(Colours marked \* can burn out at stoneware temperatures)
- May be fired on greenware or bisque either under or over glaze

### RECOMMENDED TECHNIQUES

#### DECORATING

1. Apply the underglaze by brushing the dry clay ware with 1 to 3 coats.
2. Bisque fire.
3. Apply suitable clear glaze (brushing, dipping, spraying).
4. Glaze fire.

Note: If the undercoat is too thick, "crawling" may occur. No. 12 Ebony Black and No. 19 Royal Blue give best results when applied thinly. Alternatively, underglazes may be applied to bisqueware, but it is then preferable to use a brush-on clear glaze.

#### UNGLAZED WARE

1. Apply glaze (brushing, dipping, spraying) to bisqueware.
2. Brush on underglaze to unfired glaze surface.
3. Glaze fire.

Note: It may be necessary, under some conditions, to add from 5% to 20% clear glaze to the underglaze before use. It is recommended that trials be carried out to determine any additions needed.

The clear glaze used should mature at the glaze firing temperature and be compatible with the base glaze.

#### SOME NOTES REGARDING THE SHELF LIFE OF CESCO UNDERGLAZES

Cesco underglaze colours contain a binder system to allow easy application. The binder will deteriorate with time. The shelf life is affected by a number of factors but would normally be expected to be greater than two (2) years. Unfortunately once the binder has deteriorated, it is not possible to safely restore its properties.

We recommend the following to ensure the maximum usable life of Cesco underglazes:

- Always keep the container lid firmly screwed on.
- Stir underglazes only with a clean dry blade before use.
- If some underglaze is decanted into a working container, do not return any excess to the original particularly if water has been used.
- Purchase quantities of underglaze relevant to your usage rate.

See the full colour chart at [www.clayshed.com.au](http://www.clayshed.com.au)

CODE	GROUP 1	100mL	500mL	1L
FQ1	Arctic Blue			
FQ2	Rose*			
FQ3	Grey			
FQ4	Puce*			
FQ5	Forest Green			
FQ6	Turtle Brown			
FQ7	Amulet Green			
FQ10	Reef Gold			
FQ11	Cobalt Blue			
FQ12	Ebony Black			
FQ13	White			
FQ14	Celeste	15.15	59.50	106.10
FQ15	Violet*			
FQ16	Fawn			
FQ17	Orange*			
FQ18	Blue Grey			
FQ21	Jade			
FQ22	Red Brown			
FQ24	Flesh Pink*			
FQ25	Chocolate Brown			
FQ26	Maroon*			
FQ27	Mint Green			
FQ29	Purple*			
CODE	GROUP 2	100mL	500mL	1L
FQ9	Deep Blue			
FQ20	Victoria Green	17.55	66.95	117.85
FQ23	Daffodil Yellow			
FQ28	Nasturtium Orange			
CODE	GROUP 3	100mL	500mL	1L
FQ8	Brick Red			
FQ19	Royal Blue	21.75	78.80	140.45
FQ30	Flame			
FQ31	Hot Orange			
CODE	GROUP 4	100mL	500mL	1L
FQ32	Bright Red	30.90	126.70	228.45

**FQ900** Cesco Trial Kit 6 Colours x 20ml (Amulet Green, Brick Red, Cobalt Blue, Ebony Black, Victoria Green, Daffodil Yellow) **23.15**

**FQ3100** Cesco Underglaze Set 32 Colours + Flux & Colour Extenders x 100ml **353.65**



*Brush On Underglazes for Greenware or Bisque*

CODE	GROUP 1	100mL	500mL	1L	CODE	GROUP 2	100mL	500mL	1L
DU01	Wattle				DU14	Sky			
DU06	Icing				DU23	Bluegum	\$15.55	\$61.70	TBA
DU07	Jacaranda*				DU24	Daintree			
DU13	Pacific				<b>CODE      GROUP 3      100mL      500mL      1L</b>				
DU15	Azure				DU02	Mango			
DU18	Marine				DU05	Galah			
DU19	Lagoon				DU09	Ozone *	\$20.50	\$83.35	TBA
DU20	Spearmint				DU11	Berry *			
DU21	Lime				DU12	Flamingo *			
DU22	Jungle	\$14.95	\$54.50	TBA	DU16	Aegean			
DU25	Ochre				<b>CODE      GROUP 4      100mL      500mL      1L</b>				
DU26	Cocoa				DU03	Papaya			
DU27	Sepia				DU28	Licorice	\$21.60	\$85.45	TBA
DU30	Coconut				DU33	Iris			
DU32	Citrus				DU42	Firecracker			
DU34	Teddybear				<b>CODE      GROUP 5      100mL      500mL      1L</b>				
DU35	Skin				DU04	Watermelon	\$30.45	\$119.15	TBA
DU36	Cream				DU08	Mauve *			
DU37	Butter				DUTK	Deco Trial Kit	7 Colours x 15mL		\$32.60
DU40	Tuscany				(Wattle, Pacific, Azure, Lime Licorice, Coconut, Firecracker)				

\* Can burn out over 1250°C or give poor results if mixed together

**HINT**


For an opaque finish, apply first coat of underglaze watered down and then apply 2-3 straight coats in opposite directions.

See the full colour chart at [www.clayshed.com.au](http://www.clayshed.com.au)

**UNDERGLAZE PENCILS**  
*Lead Free; for shading, fine line drawing or identification on ceramics*

**\$21.90 each**

CODE	COLOUR	Max. Firing Temp.
UPB	Black	1300°C
UPBL	Blue	1300°C
UPBR	Brown	1200°C
UPGR	Green	1300°C
UPR	Rose	1045°C
UPY	Yellow	1200°C



## COLOURS

**WALKER CERAMICS DESIGN COLOURS** are a range of colours to be applied either under or over the glaze. Australian made, lead free, liquid colour concentrates of the highest standard. This range has numerous decorative applications, that give from opaque to translucent effects.

- **Magnificent vibrancy on Earthenware**
- 25 ball milled colours—the **STRONGEST** ever developed
- Beautiful silky flow characteristics & they will not powder
- Can be applied to Greenware or Bisque
- Perfect for Majolica
- All colours are completely intermixable within the range or with Walker's range of Wunder Colours
- Ready to use & economise with Walker's specialist Flux Extenders

See the full colour chart at  
[www.clayshed.com.au](http://www.clayshed.com.au)



CODE	COLOUR	50mL	100mL	500mL	CODE	COLOUR	50mL	100mL	500mL
FK1	Coral				FK6	Pacific Purple*			
FK2	Tropical Lime				FK9	Anemone Red*	11.05	17.45	68.55
FK3	Starfish Blue				FK15	Squid Ink Black			
FK4	Sand Dune				FK25	Fire Crab Red			
FK5	Sunshine Yellow				FK8	Lobster Red	15.05	21.60	79.85
FK7	Sunset Orange				FK11	Lavender Bay*			
FK10	Surf Spray White				FK18	Red Emperor	18.45	30.85	127.50
FK12	Deep Sea Green				FE100	Flux Extender (for Earthenware)	7.50	9.60	30.00
FK13	Whitsunday Blue				FE110	Colour Extender (for Stoneware)			
FK14	Sea Foam Green	9.90	15.20	60.65					
FK16	Dolphin Grey				<b>DESIGN COLOURS SETS</b>				
FK17	Shell Pink				FK900	7 Colours + Flux Extender (20ml ea): <i>Sea Foam Green, Sunshine Yellow, Sea Lettuce, Lobster Red, Surf Spray White, Cobalt Sea, Shell Pink</i>			22.95
FK19	Kelp Green				FK910	All 25 Colours x 50mL			231.00
FK20	Golden Sand				FK911	All 25 Colours x 100mL			335.15
FK21	Cobalt Sea				<i>(Colours marked * can burn out at stoneware temperatures)</i>				
FK22	Sea Lettuce								
FK23	Barnacle Brown								
FK24	Aquamarine								

### POTTERS COLOURS Stains with amazing intensity, stability & brightness!

CODE	STAIN	25g	50g	100g	CODE	STAIN	25g	50g	100g
FW5020	Manganese Alumina Pink	6.50	11.00	18.40	FW5401	Intense Yellow	4.20	8.00	13.00
FW5021	Intense Burgundy	6.00	10.00	18.00	FW5463	Tin Vanadium Yellow		TBC	
FW5053	Pink	6.00	10.00	18.00	FW5601	Black (Cobalt Free)	7.20	12.00	20.00
FW5108	Golden Brown	3.90	6.50	10.00	FW5603	Grey	9.00	15.00	25.00
FW5109	Red Brown	3.90	6.50	10.00	FW5605	Tin Blue Grey	7.80	13.00	22.00
FW5120	Intense Coral	5.40	9.00	14.00	FW5674	Intense Black	8.25	15.00	25.00
FW5202	Chrome Green	4.80	8.00	13.00	FW5700	White	3.00	5.00	7.00
FW5228	Blue Green	5.40	9.00	15.00	FW5803	Red	9.00	15.00	25.00
FW5239	Bright Green	5.95	10.00	17.00	FW5806	Bright Red (Cd.Zr.)	10.35	17.00	30.00
FW5301	Intense Cobalt Blue	9.65	17.00	30.00	FW5818	Intense Orange	9.65	16.05	26.50
FW5309	Intense Sky Blue	6.00	10.00	16.05	FW5827	Fire Engine Red	11.40	19.00	34.00
FW5344	Intense Royal Blue	10.20	17.00	29.00	<b>POTTERS COLOURS STAIN KIT</b>		3—5g of each colour		20.30
FW5377	Intense Bright Blue	9.00	15.00	25.00	<b>250g, 500g &amp; 1kg packs also available; prices upon request</b>				
FW5390	Intense Lavender	10.80	18.00	31.00					

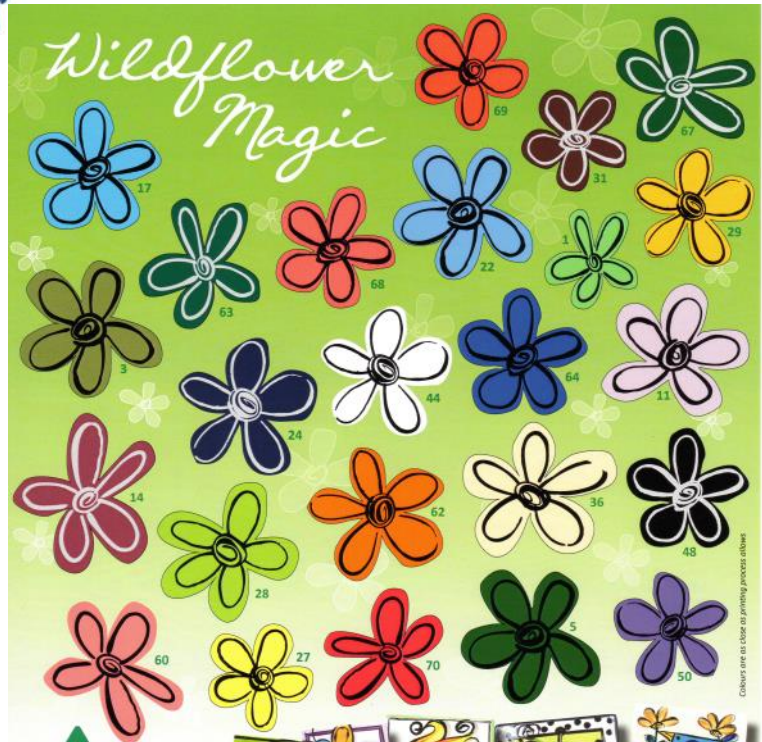
**A range of Opaque Underglazes for the beginner, hobbyist and the professional requiring high quality decorating colour.**

*Brings clay to life!*



See the full colour chart at [www.clayshed.com.au](http://www.clayshed.com.au)

**100ml \$12.55**  
**500ml \$37.00**



CODE	COLOUR
FF1	Bud Green
FF3	Spruce Green
FF5	Forest Green
FF11	Wisteria
FF14	Raspberry
FF17	Turquoise
FF22	Alice Blue
FF24	Midnight Blue
FF27	Buttercup
FF28	Chartreuse
FF29	Goldenrod
FF31	Seneca Brown
FF36	Flesh
FF44	Snow White
FF48	Onyx Black
FF50	Royal Purple
FF60	Dusky Pink
FF62	Tangerine
FF63	Blue Green
FF64	Ming Blue
FF67	Heritage Green
FF68	Tabasco Red
FF69	Cayenne Red
FF70	Anzac Poppy Red

### WUNDER COLOURS SETS

<b>FF900</b>	7 colours (FF3,FF17,FF27,FF48, FF60, FF62, FF69) + Flux & Colour Extenders x 20ml each	22.95
<b>FF910</b>	All 24 Colours + Flux & Colour Extenders x 50mL each	173.15
<b>FF911</b>	All 24 Colours + Flux & Colour Extenders x 100mL each	243.00

- Lead free, non-toxic, water-based, non-flammable; ready to use colours
- Suitable for stoneware and earthenware
- Developed to suit all skill levels and techniques
- Completely intermixable within the range
- Compatible and intermixable with the Design Colours range
- Apply to greenware or bisque
- Beautiful silky flow characteristics – will not powder
- Use colours directly from the bottle or dilute, applying two to three coats for a solid colour or one coat for translucent colour.
- Economize with Colour Extender
- Colour may be diluted as required with Brushing Medium, Flux Extender or water.
- Work will be food safe after glazing and firing.

**50ml, 1L & 5L By pre-order only**  
**Please allow 2-4 weeks for availability**